

Features:

- ◇ PLCC-2 package.
- ◇ High power LED type.
- ◇ White package.
- ◇ Optical indicator.
- ◇ Colorless clear window.
- ◇ Ideal for backlight and light pipe application.
- ◇ Inter reflector.
- ◇ Wide viewing angle.
- ◇ Very long operating life.
- ◇ Instant light (less than 100 ns).
- ◇ Designed for high current operation.

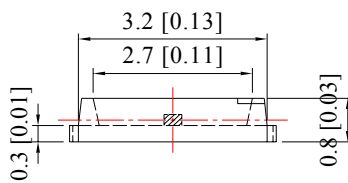
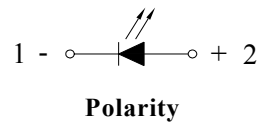
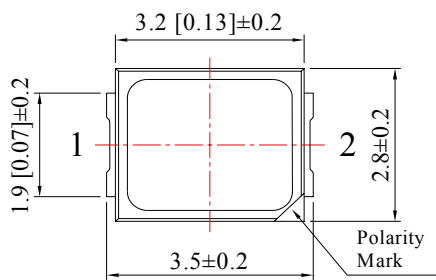
Descriptions:

- ◇ This series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

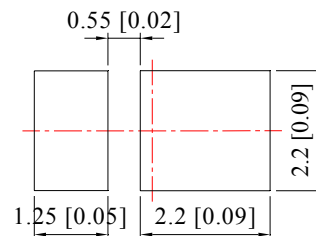
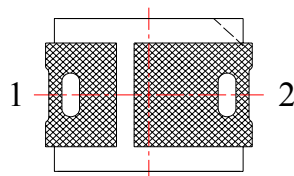
Applications:

- ◇ Reading lights (car, bus, aircraft).
- ◇ Portable (flashlight, bicycle).
- ◇ Mini_ accent/Up lighters/Down lighters/Orientation.
- ◇ Bollards/Security/Garden.
- ◇ Cove/Under shelf/Task.
- ◇ Automotive rear combination lamps.
- ◇ Traffic signaling/Beacons/ Rail crossing and Wayside.
- ◇ Indoor/Outdoor Commercial and Residential Architectural.
- ◇ Edge_ lit signs (Exit, point of sale).
- ◇ LCD Backlights/Light Guides.

Package Dimension:



Recommended Soldering Pad Dimensions



Unit: mm
Tolerance: ±0.10mm

Part No.	Chip Material	Lens Color	Source Color
352808-REWC-V-4500	AlGaInP	Water Clear	Hyper Red

Notes:

1. All dimensions are in millimeters.
2. Tolerance is ± 0.10mm (.004") unless otherwise noted.
3. Specifications are subject to change without notice.

Absolute Maximum Ratings at Ta=25°C

Parameters	Symbol	Max.	Unit
Power Dissipation	PD	0.5	W
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	300	mA
Forward Current	IF	150	mA
Reverse Voltage	VR	5	V
Electrostatic Discharge (HBM)	ESD	2000	V
Operating Temperature Range	Topr	-40°C to +80°C	
Storage Temperature Range	Tstg	-40°C to +85°C	
Soldering Temperature	Tsld	260°C for 5 Seconds	

Electrical Optical Characteristics at Ta=25°C

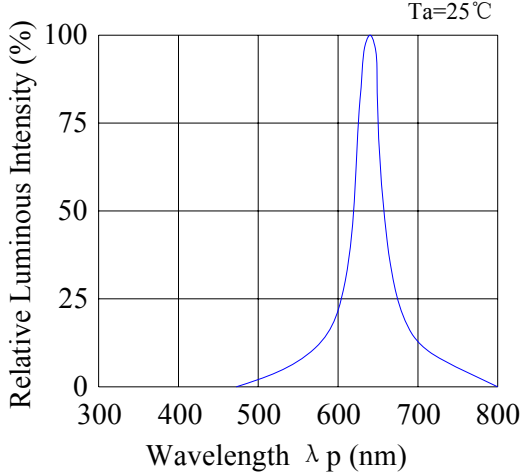
Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity	IV	3000	4500	---	mcd	IF=150mA (Note 1)
Luminous Flux (Note 1) *	Φ_V	10	15	---	lm	IF=150mA (Note 1)
Viewing Angle	$2\theta_{1/2}$	---	120	---	Deg	IF=150mA (Note 2)
Peak Emission Wavelength	λ_p	---	630	---	nm	IF=150mA (Note 3)
Dominant Wavelength	λ_d	620	625	630	nm	
Spectral Line Half-Width	$\Delta\lambda$	---	20	---	nm	IF=150mA
Forward Voltage	VF	1.80	2.00	2.60	V	IF=150mA
Reverse Current	IR	---	---	10	μ A	VR=5V

Notes:

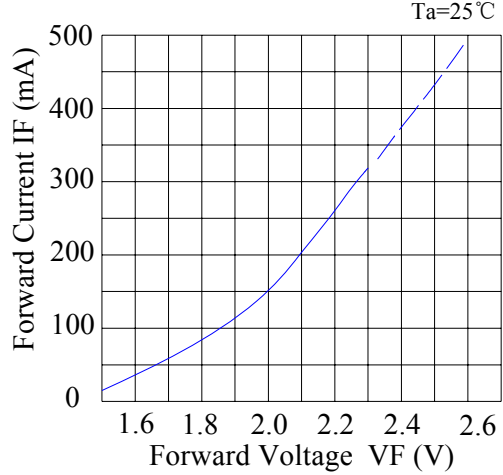
1. Luminous Intensity (Flux) Measurement allowance is $\pm 10\%$.
2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. The dominant wavelength (λ_d) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)

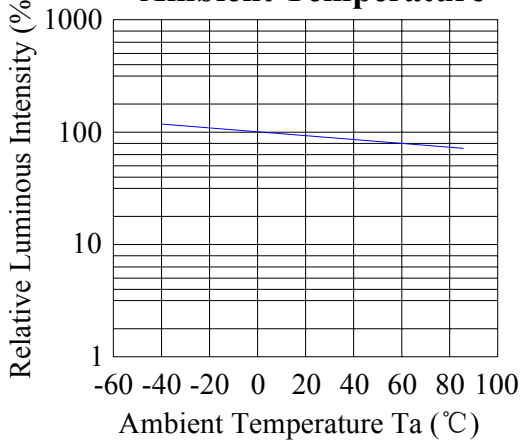
Spectrum Distribution



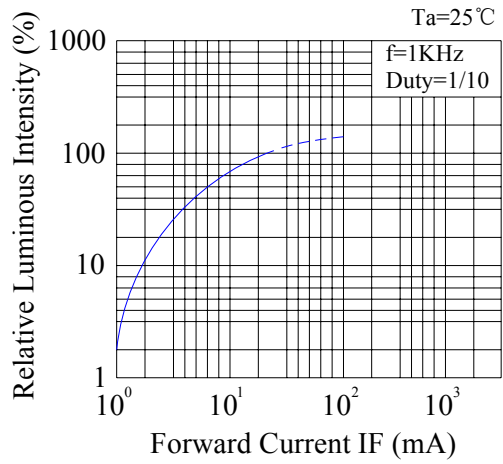
Forward Current & Forward Voltage



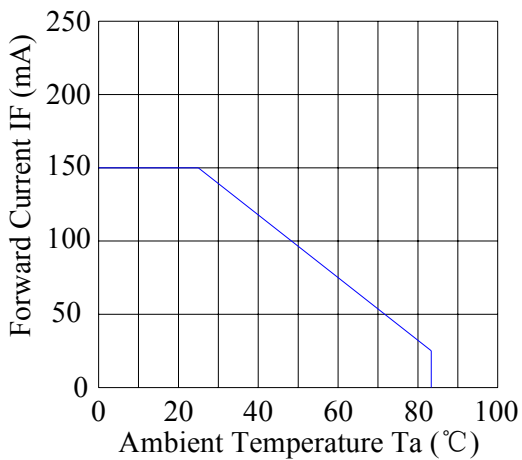
Luminous Intensity & Ambient Temperature



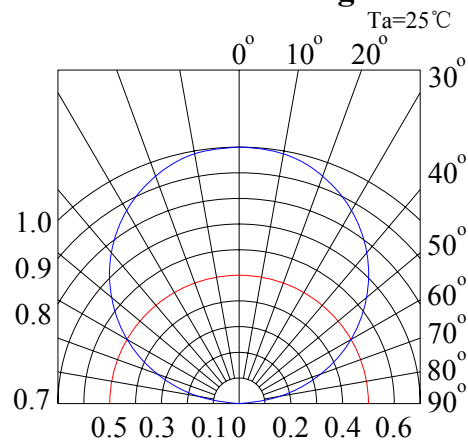
Luminous Intensity & Forward Current



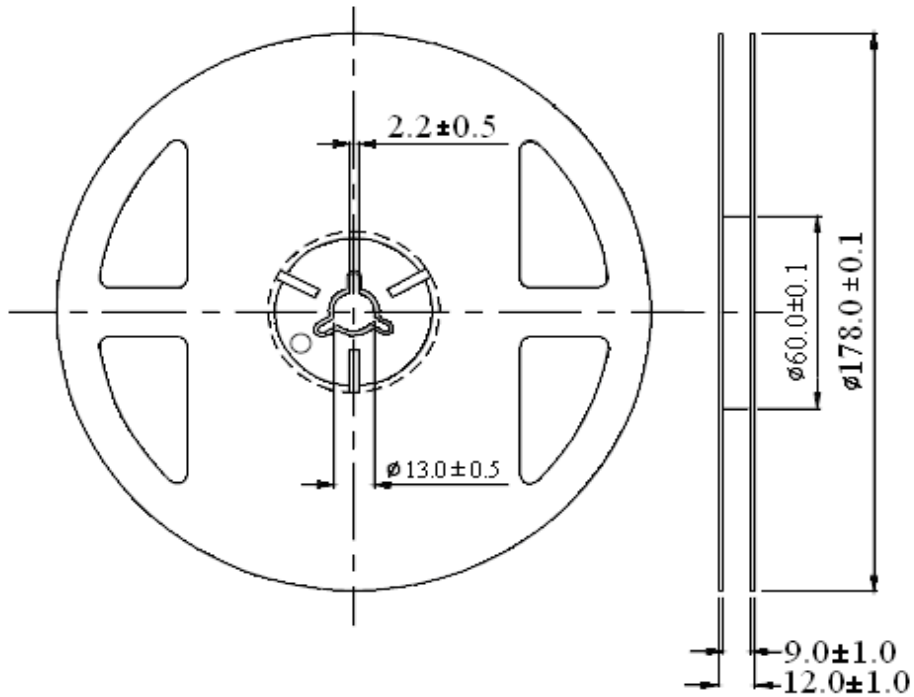
Forward Current Derating Curve



Radiation Diagram



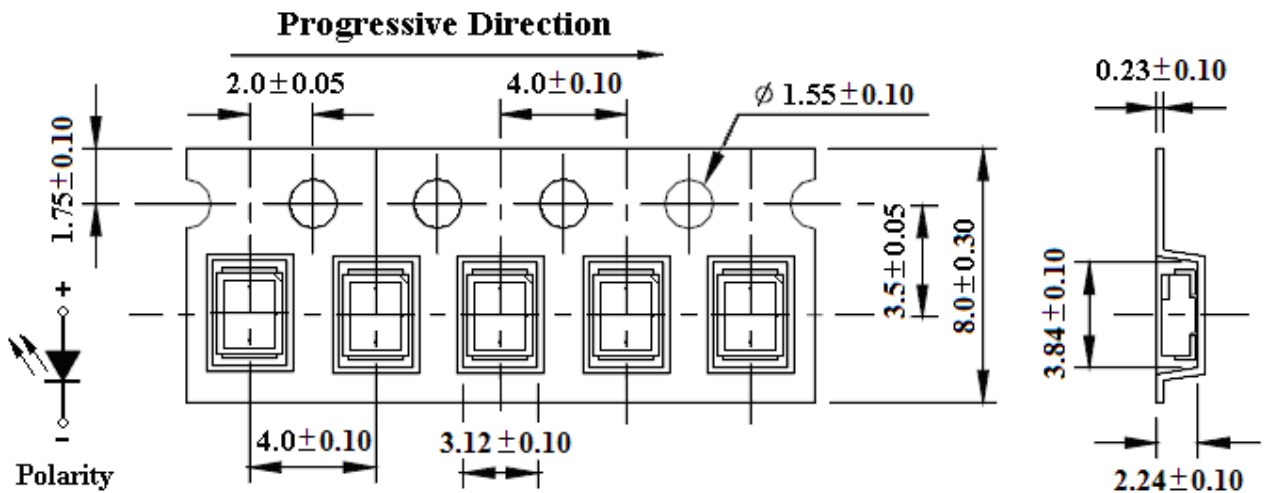
Reel Dimensions:



Unit: mm
Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 4000PCS per reel.



Unit: mm
Tolerance: ± 0.10 mm

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 30°C or less and 80%RH or less.

2.3 The LEDs should be used within a year.

2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.

2.5 The LEDs should be used within 24 hours (1 days) after opening the package.

2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.

3. Soldering Condition

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering Iron		Wave Soldering	
Temperature	300°C Max.	Pre-heat	100°C Max.
Soldering Time	3 sec. Max. (one time only)	Pre-heat Time	60 sec. Max.
		Solder Wave	260°C Max.
		Soldering Time	5 sec. Max.

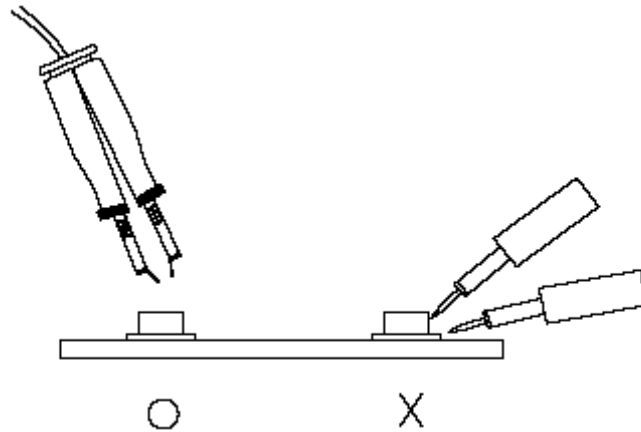
Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.