

## Features:

- ◇ Package in 8mm tape on 7"diameter reel.
- ◇ Compatible with automatic placement equipment.
- $\diamond~$  Compatible with infrared and vapor phase reflow solder process.
- ♦ Mono-color type.
- $\diamond~$  The product itself will remain within RoHS compliant version.

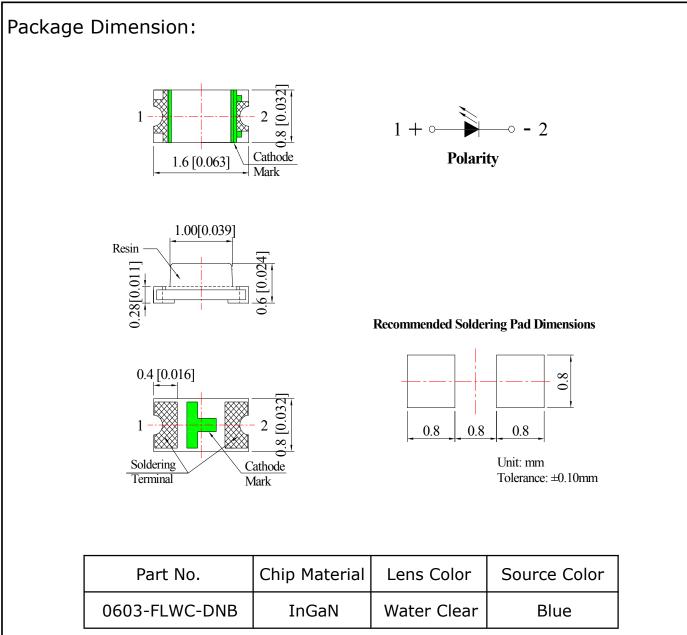
## Descriptions:

- This SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- ♦ Besides, lightweight makes them ideal for miniature applications, etc.

## Applications:

- ♦ Automotive: Backlighting in dashboard and switch.
- $\diamond~$  Telecommunication: Indicator and backlighting in telephone and fax.
- $\diamond$  Flat backlight for LCD, switch and symbol.
- ♦ General use.





#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.10mm (.004") unless otherwise specified.
- 3. Specifications are subject to change without notice.





## Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Max.	Unit	
Power Dissipation	PD	90	mW	
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	100	mA	
Forward Current	IF	25	mA	
Reverse Voltage	VR	5	V	
Electrostatic Discharge (HBM)	ESD	400	V	
Operating Temperature Range	Topr	-40°C to +80°C		
Storage Temperature Range	Tstg	-40℃ to +85℃		
Soldering Temperature	Tsld	260℃ for 5 Seconds		

## Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity *	IV	80	120		mcd	IF=10mA (Note 1)
Luminous Intensity *	IV	130	200		mcd	IF=20mA (Note 1)
Viewing Angle *	20 <sub>1/2</sub>		130		Deg	IF=20mA (Note 2)
Peak Emission Wavelength	λр		468		nm	IF=20mA
Dominant Wavelength	λd		470		nm	IF=20mA (Note 3)
Spectral Line Half-Width	Δλ		25		nm	IF=20mA
Forward Voltage	VF	2.60	3.20	3.60	V	IF=20mA
Reverse Current	IR			10	μA	V <sub>R</sub> =5V

#### Notes:

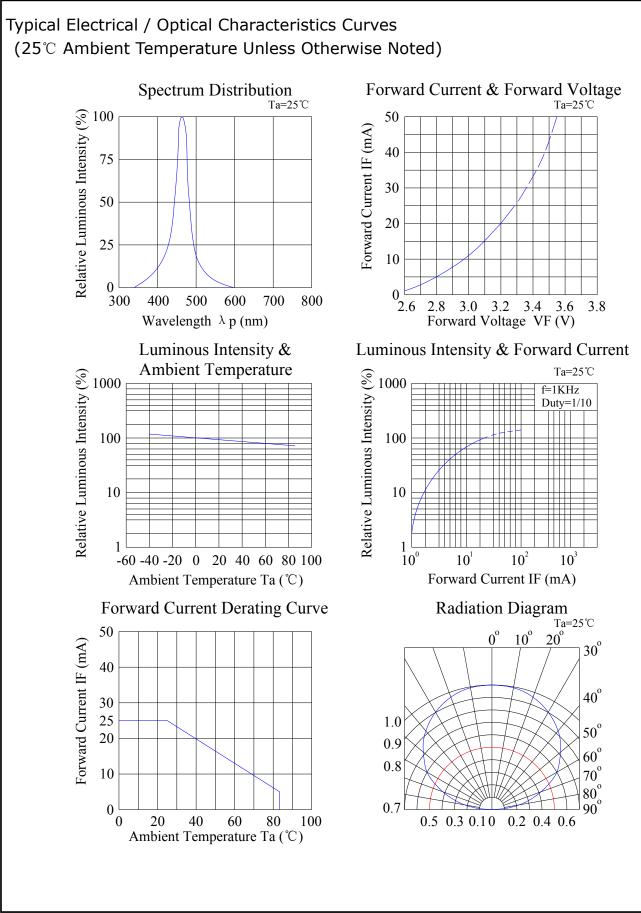
1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.

3. The dominant wavelength ( $\lambda$ d) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.











## Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

### 1) Test Items and Results:

No.	Test Item	Test Hours/Cycles	Test Conditions	Sample Size	Ac/Re
1	Resistance to Soldering Heat	6 Min	Tsld=260±5℃, Min. 5sec	25pcs	0/1
2	Thermal Shock	300 Cycles	H: +100℃ 5min ∫ 10 sec L: -10℃ 5min	25pcs	0/1
3	Temperature Cycle	300 Cycles	H: +100℃ 15min ∫ 5min L: -40℃ 15min	25pcs	0/1
4	High Temperature Storage	1000Hrs.	<b>Temp: 100</b> ℃	25pcs	0/1
5	DC Operating Life	1000Hrs.	IF=20mA	25pcs	0/1
6	Low Temperature Storage	1000Hrs.	<b>Temp: −40</b> °C	25pcs	0/1
7	High Temperature/ High Humidity	1000Hrs.	85℃/85%RH	25pcs	0/1

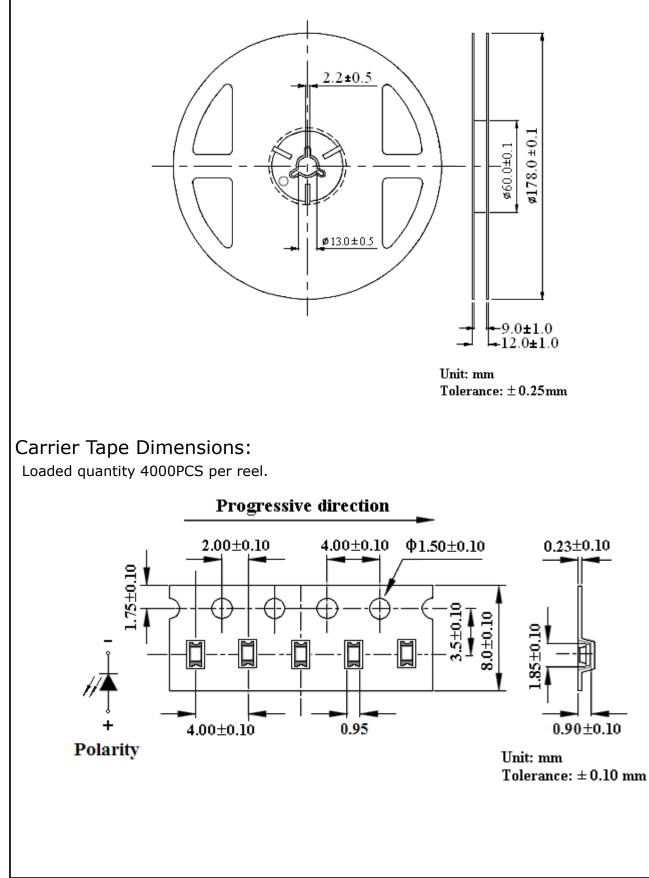
#### 2) Criteria for Judging the Damage:

Item	Symbol	Test Conditions	Criteria for Judgment		
			Min	Max	
Forward Voltage	VF	IF=20mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	
Luminous Intensity	IV	IF=20mA	F.V.*)×0.7		

\*) F.V.: First Value.

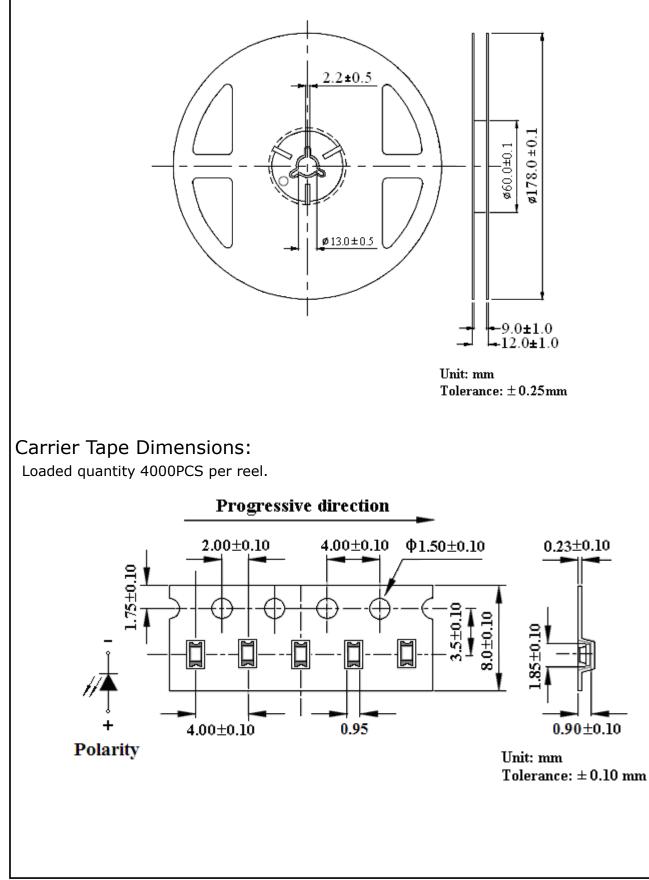


## Reel Dimensions:



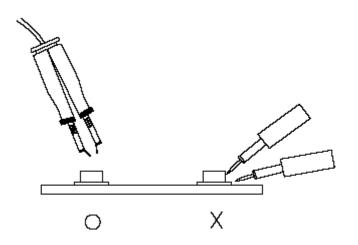


### **Reel Dimensions:**









6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.